



Technical Properties

Physical properties

Nominal thickness for data unless otherwise noted	N/A	in	0.236"
Specific gravity	ASTM D-792	-	1.18
Rockwell hardness	ASTM D-785	M scale	95

Optical properties

Refractive index (ND @ 73°F (23°C))	ASTM D-542	-	1.49
Luminous transmittance	ASTM D-1003	%	85

Mechanical properties

Tensile strength, maximum	ASTM D-638	psi	10,200
Tensile elongation	ASTM D-638	%	4.5
Tensile modulus of elasticity	ASTM D-638	psi	450,000
Flexural strength, maximum	ASTM D-790	psi	15,000
Flexural modulus of elasticity	ASTM D-790	psi	450,000
Notched izod impact @ 73°F (23°C)	ASTM D-256	ft-lb/in	0.3

Thermal properties

Deflection temperature under flexural load @ 264psi - unannealed ¹	ASTM D-648	°F	185
Maximum recommended continuous service temperature	N/A	°F	170 - 190
Recommended thermoforming temperature	N/A	°F	275 - 350

Flammability³ & specification compliance properties

Horizontal burn rate ^{1,2}	ASTM D-635	in/min	1.0
Smoke density ^{1,2}	ASTM D-2843	%	2.0
Self ignition temperature ^{1,2}	ASTM D-1929	°F	850
Plastics component QMFZ2.E39437 - Flammability Classification	UL 94	-	HB (≥ 0.080" All)
Plastics component QMFZ2.E39437 - Outdoor Sustainability	UL 746C	-	f1 (≥ 0.080" colorless) f2 (≥ 0.080" ALL)
International building code	IBC 2606.4	-	CC2 (0.080" - 0.472")
Miami-dade county product control division	NOA # 21-0825.02	-	PASS (0.080" - 0.472")
Standard specification for PMMA acrylic plastic sheet	ASTM D-4802	-	Category B-1, Finish 2

Data given are average values and should not be used for specification purposes.

¹This property will change with thickness. The value given is for the thickness indicated in the column heading unless otherwise noted.

² Tests performed on 0.080" thickness.

³ Flammability tests are small scale tests and may not be indicative of how materials will perform in an actual situation.

These suggestions and data are based on information we believe to be reliable. They are offered in good faith, but without guarantee, as conditions and methods of use are beyond our control. We recommend that the prospective user determines the suitability of our materials and suggestions before adopting them on a commercial scale.